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themselves financially, since most are small concerns and, unlike large businesses, they often need to make substantial investments in new plants, staff, equipment, and the like in order to perform work subcontracted to them. If, thereafter, their subcontracts are for some reason reduced, such firms can face potentially crippling fixed expenses. The world of corporate purchasing can be frustrating for small entrepreneurs who get requests for elaborate formal estimates and bids. Both consume valuable time and resources, and a small company 's efforts must soon result in orders, or both the morale and the financial health of the business will suffer. A second risk is that White-owned companies may seek to cash in on the increasing apportionments through formation of joint ventures with minority-owned concerns. Of course, in many instances there are legitimate reasons for joint ventures. clearly, White and minority enterprises can team up (team up: v.(使)结成一队, 合作, 协作) to acquire business that neither could acquire alone. But civil rights groups and minority business owners have complained to Congress about minorities being set up as "fronts (a person, group, or thing used to mask the identity or true character or activity of the actual controlling agent) " with White backing, rather than being accepted as full partners in legitimate joint ventures. 100Test 下载频道开通 , 各类考试题目直接下载。详细请访问 www.100test.com